



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

#9/jm  
02-28-02

In re Application of:

Shinji TSUJIO

Serial No.: 09/841,571      Group Art Unit: 1714

Filed: April 24, 2001      Examiner: Callie Shosho

For: ERASABLE INK AND WATER-BASE BALLPOINT PEN USING  
SAME



DECLARATION

Honorable Commissioner of Patents and Trademarks  
Washington, D.C. 20231

SIR:

I, Shinji TSUJIO, hereby declare that:

(1) I reside at 96, Mozuryonan-cho 1-cho, Sakai-shi,  
Osaka-fu, Japan.

(2) I graduated from Kinki University, Faculty of Engineering, Applied Chemistry in March 1972.

Since April 1972 up to the present time, I have been employed by SAKURA COLOR PRODUCTS CORPORATION, the assignee of the above-identified application, and mainly engaged in development work in the field of painting instruments, writing utensils(e.g. ink, ink-container, leads) and other color products. I am inventor of the above-identified application.

### (3) Experiment

In order to compare the ink of the present invention with an ink containing a colorant whose particle size distribution is controlled within a specific range.

#### (3.1) Preparation of ink compositions:

##### Example A (the present invention)

An ink composition was prepared in the same manner as in Example 1 of the present invention except that the colorant, film-forming resin, water-soluble polymer, wetting agent and preservative specified below were used, together with water, in the respective proportions specified below.

Weight parts

|  |       |
|--|-------|
| Colorant blue: resin beans                                 | 15.00 |
| Product of Soken Chemical                                  |       |
| Resin:Acrylic resin, Dye:Sudan blue B                      |       |
| Particle size 2.5-4.0 $\mu\text{m}$                        |       |
| Particles having a size of not more than 1.8 $\mu\text{m}$ |       |
| accounting for 0% by weight and particles having           |       |
| a size not less than 7 $\mu\text{m}$ accounting for 0% by  |       |
| weight   |       |
| Film-forming resin: Styrene-butadiene rubber               | 20.00 |
| Water-soluble polymer: Rhamsan gum                         | 0.35  |
| Wetting agent: Ethylene glycol                             | 3.50  |
| Dispersing agent: Sodium naphthalene-sulfonate-            | 0.50  |
| formaldehyde condensate                                    |       |
| Preservative: Sodium benzoate                              | 1.00  |
| Water  | 59.65 |

Comparative example A

An ink composition was prepared in the same manner as in Example A except that the colorant having a particle size of 0.3-8.5  $\mu\text{m}$  (the particles having a size of not more than 2  $\mu\text{m}$  accounting for 20% by weight and the particles having a size of not less than 7  $\mu\text{m}$

accounting for 1% by weight) was used.

### (3.2) Test Example

The ink compositions prepared in Example A and Comparative Example A were used to produce aqueous ink-filled ballpoint pens. The ballpoint pens were tested for their erasability, fixability, ink dischargeability, storability and cap-off performance in the same manner as Test Example 1 of the present invention. The results are shown in Table A. Table A also shows the result of Example 1 of the present invention.

Table A

|             | Erasability | Fixability | Ink dischargeability(mg) | Storability | Cap off performance |
|-------------|-------------|------------|--------------------------|-------------|---------------------|
| Example A   | 71.2        | ○          | 115                      | △           | △                   |
| Compar.Ex.A | 58.2        | ○          | 120                      | △           | △                   |

### (4) Consideration

(4.1) As is clear from Table A, since the ink composition of Example A includes the colorant with the

controlled particle size, the excellent erasability(=71.2) can be obtained.

In contrast, Comparative example A using the colorant whose particle size distribution is not controlled shows low erasability(=58.2).

Thus, the ink composition of Example A can achieve more excellent erasability with the same amount of film-forming resin as Comparative example A.

I, the undersigned, declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

Date: Dec, 20, 2001

Shinji Tsujio

Shinji TSUJIO